



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5415-1**Job Sheet 194262****Part No:** D5415-1**Job Qty:** 14 pcs ✓**Part Name:** Med Height Saddle**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/29/19**Job Tracking No:****Due Date:** 7/22/19**Created By:** Patrick Lussier**Type:** Stock**Description:**

Note: D5415 REV.D IPP REV:A 16.09.16 NEW ISSUE DD VERF:JFS IPP REV:B 18.09.18 AS PER DWG REV.C DD
VERF:DP IPP REV:C 19.02.15 NOW OUTSOURCE MACHINE DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Purchasing DAS	14 pcs	7/22/19	7/22/19	0.00	0.00	Purchasing - 1	OP JUL 18 2019
	JUL 18 2019	13	9-88	20-11-2019	x14		Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	14 pcs	7/22/19	7/22/19	0.00	0.00	Packaging 2 - 1 - B4B	OP JUL 18 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



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CANADA
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Container No: S199058**Part:** D5415-1**Job No:** 194262**Serial No/Batch:** S199058**Revision:** D**Inspector:****Exp Date:****Instructions:** Various STC's

Date: 07/18/19

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
111 QC 6	14 pcs	7/22/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
150 Packaging 3-1 - Stock - B4B	14 pcs	7/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	14 pcs	7/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DAS
81
9-89

JUL 19 2019

THU 8-8-2019

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Bin: 230 B (0.2)

→ Bin ST230B (0.2)

DAS

21

AUG 08 2019

Part Op 100 - Issue P/O: _____ Manufacture D5415-1 as per Dwg D5415 Possible supplier: ETM industries Material
 Descriptions: release note is required.

- 110 - (Receive & Inspect for Damage & Mat'l Certs)
- 111 - (QC6- All purchased or subcontracted products)
- 150 - (Identify as per dwg & Stock Location: _____)
- 160 - (QC21- Final Inspection - Work Order Release)

PO Details**E.T.M. Industries Inc. (etm001-vc)**

PO No: PO042148

Line No: 5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5415-1P	Mid Height Saddle	14 Ea (1 ea)	100-Purchasing	5199057

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5415-1P	14	0	0

Part Specifications

Specifications could not be found.

Plex 7/18/19 2:06 PM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER

PO042148



Supplier: ETM001-VC
E.T.M. Industries Inc.
310 Hall Avenue, Box 610
Renfrew
ON
K7V 4E7 Canada
Phone: 613-432-6136
Fax: 613-432-8212

PO No: PO042148
PO Date: 1/3/19
Due Date: 7/3/19
Purchase Order
Revision:
Revision Date:

RE-PRINT

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Line 5

Job with
PATL
JUL 16 2019

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Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	194262	D5415-1P			Mid Height Saddle : Various STC's	Firmed	-	7/22/19	14 Ea	0 Ea	14 Ea	\$975.00/Ea	\$13,650.00
						X14		JUL 18 2019					DP
8	194266	D5415-3P			STD Height Saddle : Various STC's	Firmed	-	7/17/19	10 pcs	0 pcs	10 pcs	\$975.00/pcs	\$9,750.00
						X10		JUL 16 2019					DP
Grand Total:													\$23,400.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

CL

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/16/19 7:06 AM Dart.Lavoie.Chantal

